

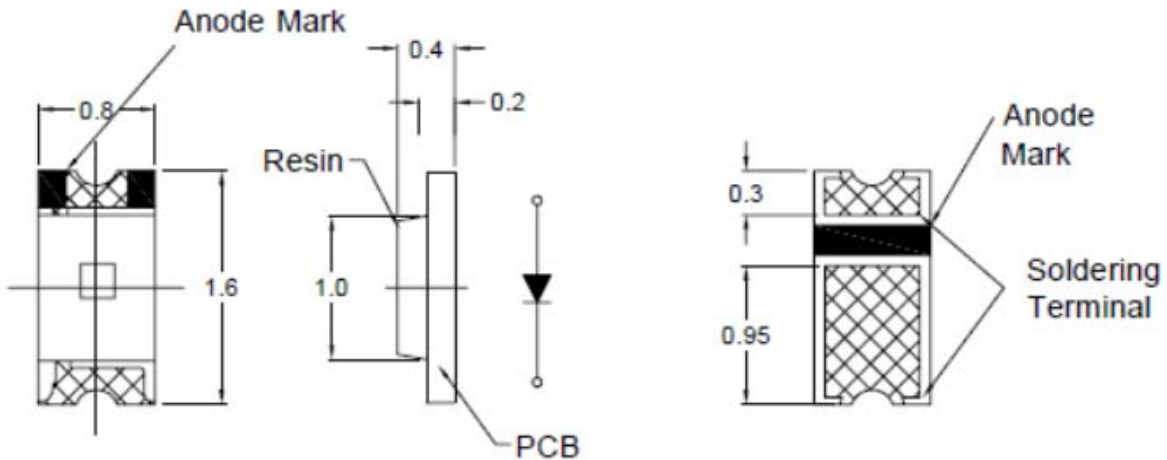


# American Opto Plus LED Corp.

## L196L-MYC-GAM

1.6 x 0.8 x 0.4 mm SMD Yellow SMD LED (Automotive)

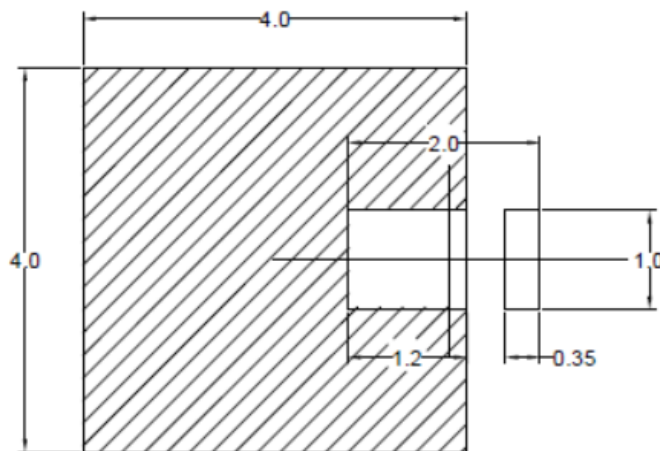
### PACKAGE DIMENSION



### Notes

1. All dimensions are in millimeters; tolerance is  $\pm 0.2$ mm unless otherwise noted
2. Specifications are subject to change without notice

### RECOMMENDED SOLDERING PAD



Cu-area  $\geq 16\text{mm}^2$  pad design  
for improved heat dissipation

Notes: All dimensions are in millimeters; tolerance is  $\pm 0.1$ mm unless otherwise noted

Material	Color	
	Emitted	Lens Color
AlGaInP	Yellow	Water Clear



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### ABSOLUTE MAXIMUM RATINGS

(Ta=25°C)

	Symbol	Rating	Unit
Forward Current	I <sub>F</sub>	50	mA
Forward Peak Current (1/10 duty @10kHz)	I <sub>FP</sub>	100	mA
Power Dissipation	P <sub>D</sub>	140	mW
Reverse Current @12V	I <sub>R</sub>	5	μA
Electrostatic Discharge	ESD	2000	V
Operating Temperature	T <sub>OPR</sub>	-40~+100	°C
Storage Temperature	T <sub>STG</sub>	-40~+100	°C
Thermal Resistance	Rth j-s	150	K/W
LED Junction Temperature	T <sub>j</sub>	125	°C

### OPTICAL-ELECTRICAL CHARACTERISTICS

(Ta=25°C)

	Symbol	Test Condition	Rating			Unit
			Min.	Typ.	Max.	
Luminous Intensity	I <sub>v</sub>	I <sub>F</sub> =50mA	450	800	1420	mcd
Forward Voltage	V <sub>f</sub>		1.9	--	2.8	V
Dominant Wavelength	λ <sub>D</sub>		583	590	595	nm
Spectral Line Half-Width	Δλ		--	15	--	nm
Viewing Angle	2Θ <sub>1/2</sub>		--	130	--	deg

#### Notes:

1. The Forward voltage data did not include ±0.1V testing tolerance
2. The luminous intensity data did not include ±15% testing tolerance
3. The dominant wavelength data did not including ±1nm testing tolerance.



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### LUMINOUS INTENSITY CLASSIFICATION

Bin Code	Iv(mcd) at 50mA	
	Min.	Max.
U1	450	560
U2	560	710
V1	710	900
V2	900	1120
X1	1120	1420

### DOMINANT WAVELENGTH CLASSIFICATION

Bin Code	$\lambda D$ (nm) at 50mA	
	Min.	Max.
Y1	583	586
Y2	586	589
Y3	589	592
Y4	592	595

### FORWARD VOLTAGE CLASSIFICATION

Bin Code	VF(V) at 50mA	
	Min.	Max.
2	1.90	2.05
3	2.05	2.20
4	2.20	2.35
5	2.35	2.50
6	2.50	2.65
7	2.65	2.80



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### TYPICAL ELECTRICAL-OPTICAL CHARACTERISTIC CURVES

Fig.1 Forward current vs. Forward Voltage

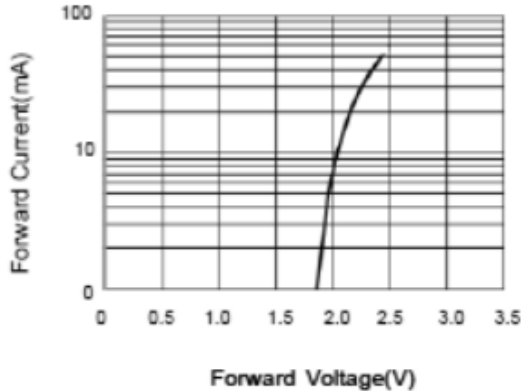


Fig.2 Luminous Intensity vs. Forward Current

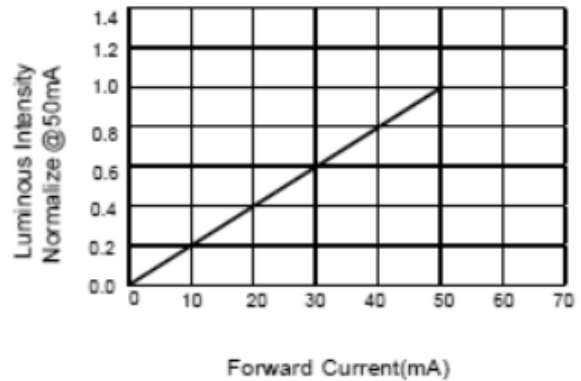


Fig.3 Forward Current vs. Temperature

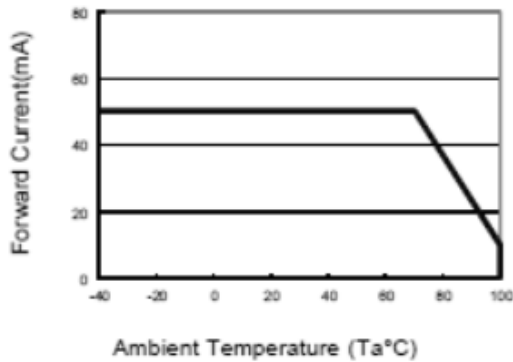


Fig.4 Luminous Intensity vs. Temperature

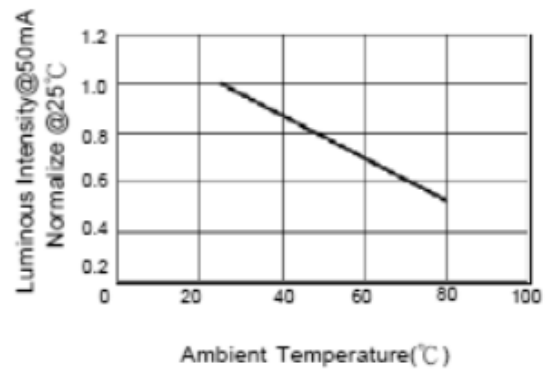


Fig.5 Relative Intensity vs. Wavelength

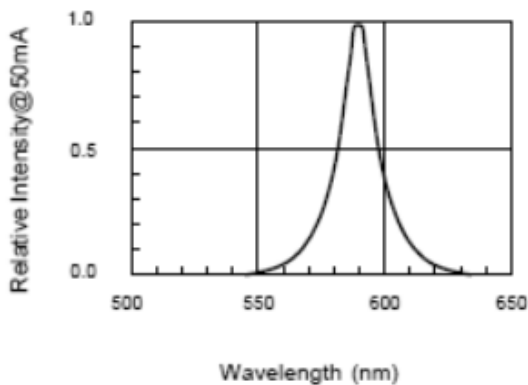
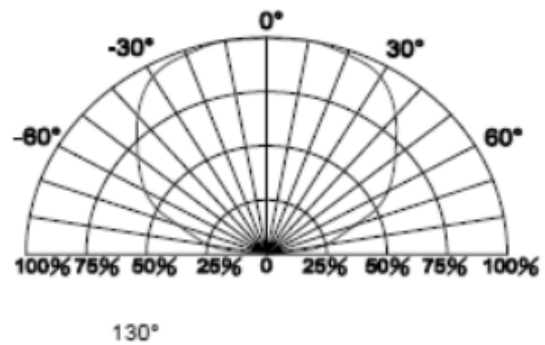


Fig.6 Directive Radiation



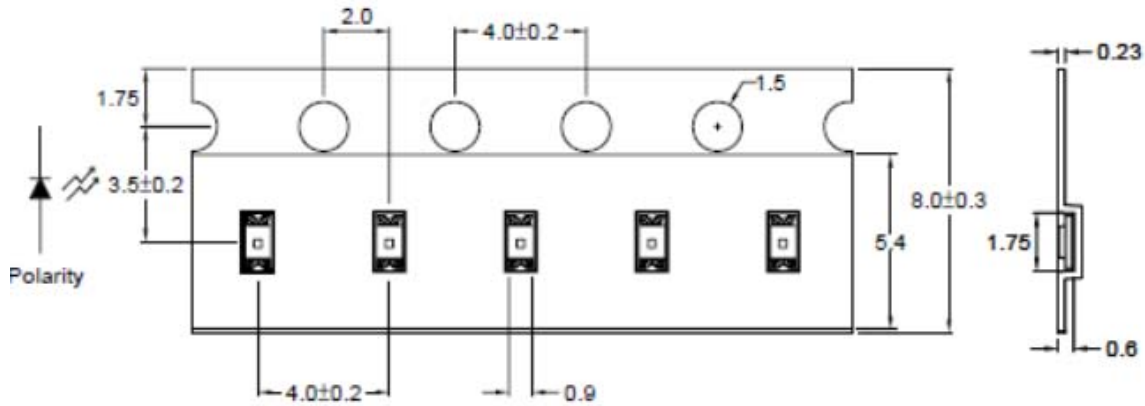


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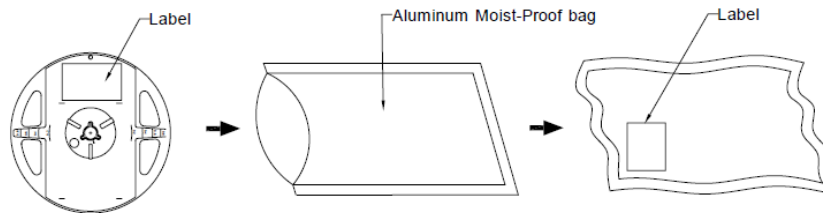
1.6 x 0.8 x 0.4 mm SMD Yellow SMD LED (Automotive)

### CARRIER TAPE DIMENSION



Note : Tolerance is ±0.1mm, Angle ±0.5 Unit mm.

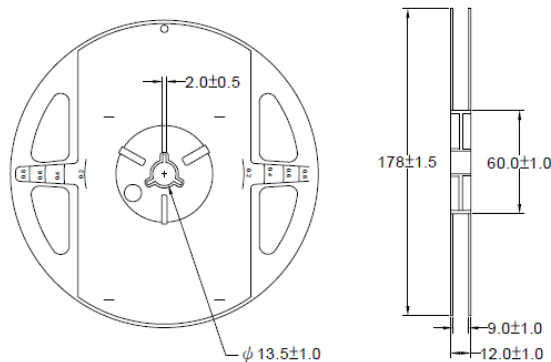
### PACKING SPECIFICATIONS



Notes:

1. 8 mm tape
2. 7 inch reel

### REEL DIMENSIONS



Notes: 4,000pcs / Reel

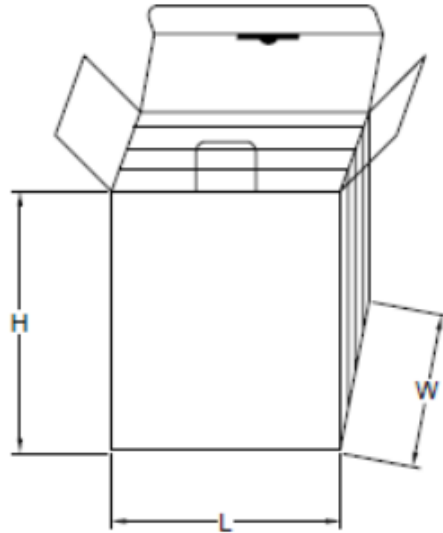


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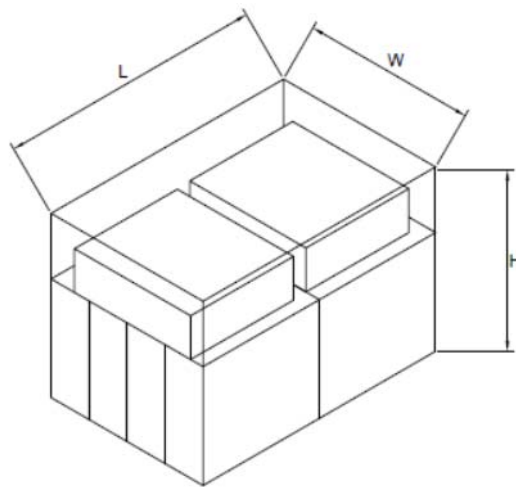
1.6 x 0.8 x 0.4 mm SMD Yellow SMD LED (Automotive)

### BOX EXPLANATION



#### NOTES:

1. 5 BAG / INNER BOX
2. Inner box size : L X W X H 23cm X 8.5cm x 26cm



#### NOTES:

1. 10 INNER BOXES / CARTON
2. Carton size : L X W X H 58cm X 34cm x 35cm



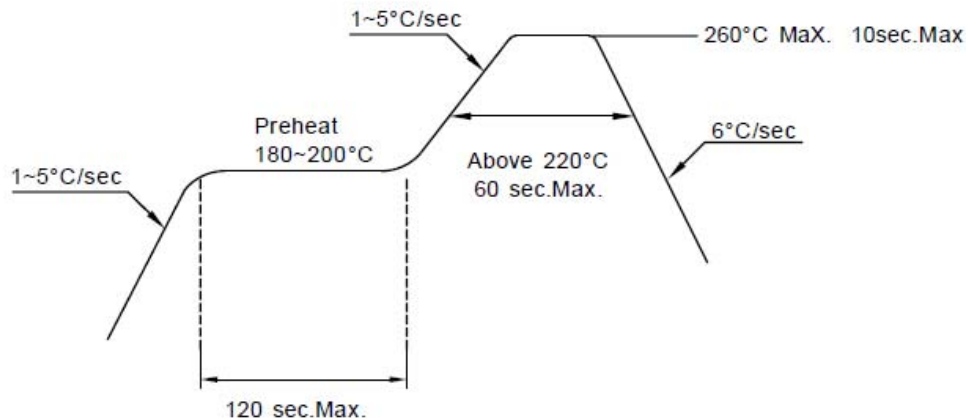
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### RECOMMENDED SOLDERING CONDITION

1. Hand Solder  
Basic spec is  $\leq 320^{\circ}\text{C}$  for 3 seconds one time only
2. PB-Free Reflow Solder



#### Notes:

1. Reflow soldering should not be done more than 2 times
2. When soldering, do not put stress on the LEDs during heating
3. After soldering, do not warp the circuit board

### PRECAUTION

#### Storage Time:

1. Calculated shelf life before opening is 12 months at  $< 30^{\circ}\text{C}$  and  $< 90\%$  relative humidity(RH)
2. After bag is opened, devices which will be subjected to reflow soldering or other high temperature processes must be
  - a. Assembled within 168 hours in an environment of  $\leq 30^{\circ}\text{C}/60\%$  RH or
  - b. Stored at ambient of 10% RH or less
3. Devices are required baking before assembly if:
  - a. Humidity indicator card reads  $> 10\%$ (for level 2a-5a) or  $> 60\%$ (for level 2) at ambient temperature  $23 \pm 5^{\circ}\text{C}$
  - b. 2.a) or 2.b) doesn't meet
4. If baking is required, devices should be baked for  $> 72$  hours at  $60 \pm 5^{\circ}\text{C}/5\%$  RH. Performing baking only once and using baked devices within 72 hours
5. MSL Level 2



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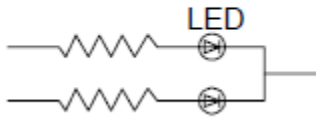
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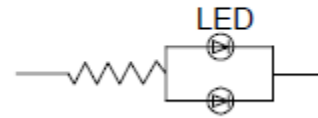
### Drive method:

LED is a current operated device and therefore require some kind of current limiting incorporated into the driver circuit. This current limiting typically takes the form of a current limiting resistor places in series with the LED. Consider worst case voltage variations than could occur across the current limiting resistor. The forward current should not be allowed to change by more than 40% of its desired value

Circuit model A



Circuit model B



- Recommended circuit
- The difference of brightness between LED could be found due to the VF-IF characteristics of LED

### Cleaning:

- Use alcohol based cleaning solvents such as isopropyl alcohol to clean the LED

### Electrostatic Discharge(ESD)

- Static electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrostatic glove is recommended when handling these LED. All devices, equipment and machinery must be properly grounded