T-51-09-16

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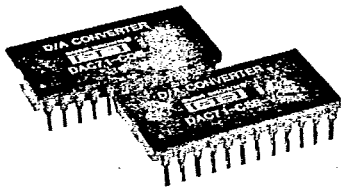


DAC71

Monolithic 16-Bit DIGITAL-TO-ANALOG CONVERTER

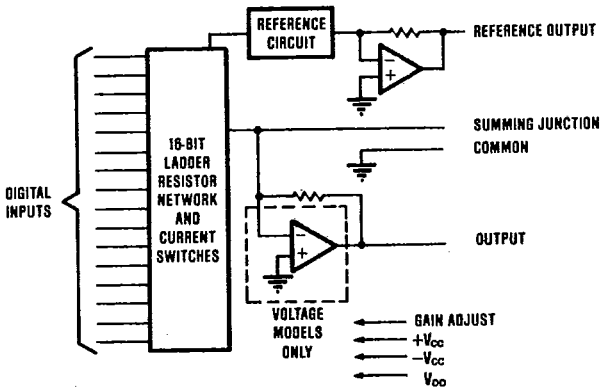
FEATURES

- 16-BIT RESOLUTION
- ±0.003% MAXIMUM NONLINEARITY
- LOW DRIFT ±7ppm/°C, (TYPICAL)
- MONOLITHIC CONSTRUCTION
- EXACT DAC71 HYBRID REPLACEMENT
- MONOTONIC (AT 14 BITS) OVER FULL SPECIFICATION TEMPERATURE RANGE
- CURRENT AND VOLTAGE MODELS

DESCRIPTION

The DAC71 is a complete 16-bit digital-to- analog converter that includes a precision buried-zener voltage reference and a low-noise, fast-setting output operational amplifier (voltage output models), all on one small monolithic chip. A combination of current-switch design techniques accomplishes not only 14-bit monotonicity over the entire specified temperature range but also a maximum end-point linearity error of ±0.003% of full-scale range. Digital inputs are complementary binary coded and are TTL-, LSTTL-, 54/74C-, 54/74HC-compatible over the entire temperature range. Outputs of 0 to +10V, ±10V, 0 to −2mA, and ±1mA are available.

This D/A converter is packaged in a hermetic 24-pin ceramic side-brazed package.



International Airport Industrial Park - P.O. Box 11400 - Tucson, Arizona 85734 - Tel. (602) 746-1111 - Twx: 910-952-1111 - Cable: BBRCORP - Telex: 66-6491

PDS-613C

SPECIFICATIONS

T-51-09-16

ELECTRICAL

Typical at T_A = +25°C and rated power supplies unless otherwise noted.

MODEL	DAC71			UNITS
	MIN	TYP	MAX	
INPUT				
DIGITAL INPUT				
Resolution, CSB, COB			16	Bits
Digital Inputs[1]:				
V_{IH}	+2.4		+5.5	V
V_{IL}	0		+0.4	V
I_{IH} V_I = +2.7V			+40	µA
I_{IL} V_I = +0.4V			−1.6	mA
TRANSFER CHARACTERISTICS				
ACCURACY[2]				
Linearity Error At +25°C			±0.003	% of FSR[3]
Gain Error[4]: Voltage		±0.01	±0.10	%
Current		±0.05	±0.25	%
Offset Error[4]:				
Voltage Unipolar		±0.10	±2	mV
Voltage Bipolar			±5	mV
Current Unipolar			±1	µA
Current Bipolar			±5	µA
Monotonicity Temperature Range (14 bits)	0		+70	°C
DRIFT (OVER SPECIFIED TEMPERATURE RANGE)				
Total Bipolar Drift: (Includes Gain, Offset, and Linearity Drift)[2]				
Voltage		±7	±15	ppm of FSR/°C
Current		±15	±50	ppm of FSR/°C
Total Error Over Temperature Range:				
Voltage, Unipolar			±0.083	% of FSR
Voltage, Bipolar			±0.071	% of FSR
Current, Unipolar			±0.23	% of FSR
Current, Bipolar			±0.23	% of FSR
Gain: Voltage			±20	ppm/°C
Current			±60	ppm/°C
Offset: Voltage, Unipolar		±1	±2	ppm of FSR/°C
Voltage, Bipolar			±10	ppm of FSR/°C
Current, Unipolar			±1	ppm of FSR/°C
Current, Bipolar			±40	ppm of FSR/°C
Differential Linearity over Temperature			±2	ppm of FSR/°C
Linearity over Temperature			±2	ppm of FSR/°C
SETTLING TIME[2]				
Voltage Models (to ±0.003% of FSR)				
Output: 20V Step		5	10	µs
1LSB Step[7]		3	5	µs
Slew Rate		10		V/µs
Switching Transient[2]		500		mV
Current Models (to ±0.003% of FSR)				
Output, 2mA step:				
10Ω to 100Ω load			1	µs
1kΩ load			3	µs

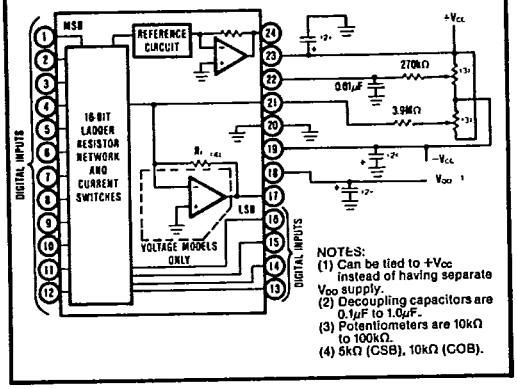
MODEL	DAC71			UNITS
	MIN	TYP	MAX	
OUTPUT				
ANALOG OUTPUT				
Voltage Models				
Ranges: CSB		0 to +10		V
COB		±10		V
Output Current	±5			mA
Output Impedance (DC)		0.05		Ω
Short Circuit Duration		Indefinite to Common		
Current Models				
Ranges: CSB		0 to −2		mA
COB		±1		mA
Output Impedance:				
Unipolar		4.0		kΩ
Bipolar		2.45		kΩ
Compliance		±2.5		V
INTERNAL VOLTAGE REFERENCE	6.0	6.3	6.6	V
Maximum External Current		±200		µA
Temperature Coefficient of Drift		±10		ppm/°C
POWER SUPPLY SENSITIVITY				
Unipolar Offset: ±15VDC		±.0001		% of FSR/% V_{CC}
+5VDC		±.0001		% of FSR/% V_{DD}
Bipolar Offset: ±15VDC		±.0004		% of FSR/% V_{CC}
+5VDC		±.0001		% of FSR/% V_{DD}
Gain: ±15VDC		±0.001		% of FSR/% V_{CC}
+5VDC		±.0005		% of FSR/% V_{DD}
POWER SUPPLY REQUIREMENTS				
Voltage	±14.5, +4.75	±15.0, +5.0	±15.5, +5.25	VDC
Supply Drain:				
±15VDC (no load)		±20	±30	mA
+5VDC (logic supply)		+5	+10	mA
TEMPERATURE RANGE				
Specification	0		+70	°C
Storage	−60		+150	°C

NOTES: (1) Digital inputs are TTL, LSTTL, 54/74C, 54/74HC, and 54/74HTC compatible over the operating voltage range of V_{DD} = +5V to +15V and over the specified temperature range. The input switching threshold remains at the TTL threshold of 1.4V over the supply range of V_{DD} = +5V to +15V. (2) Current-output models are specified and tested with an external output operational amplifier connected using the internal feedback resistor in all parameters except settling time. (3) FSR means full-scale range and is 20V for the ±10V range (COB-V), 10V for the 0 to +10V range (CSB-V). FSR is 2mA for the ±1mA range (COB-I) and the 0 to −2mA range (CSB-I). (4) Adjustable to zero with external trim potentiometer. (5) With gain and zero errors adjusted to zero at +25°C. (6) Maximum represents the 3σ limit. Not 100% tested for this parameter. (7) LSB is for 14-bit resolution. (8) At the major carry, $7FFF_H$ to 8000_H and 8000_H to $7FFF_H$.

PIN ASSIGNMENTS

I Models	Pin No.	V Models
MSB Bit 1	1	Bit 1 (MSB)
Bit 2	2	Bit 2
Bit 3	3	Bit 3
Bit 4	4	Bit 4
Bit 5	5	Bit 5
Bit 6	6	Bit 6
Bit 7	7	Bit 7
Bit 8	8	Bit 8
Bit 9	9	Bit 9
Bit 10	10	Bit 10
Bit 11	11	Bit 11
Bit 12	12	Bit 12
Bit 13	13	Bit 13
Bit 14	14	Bit 14
Bit 15	15	Bit 15
LSB Bit 16	16	Bit 16 (LSB)
R_F	17	V_{OUT}
+5VDC	18	+5VDC
-15VDC	19	-15VDC
COMMON	20	COMMON
I_{OUT}	21	SUMMING JUNCTION
GAIN ADJUST	22	GAIN ADJUST
+15VDC	23	+15VDC
6.3V REF. OUT	24	6.3V REF. OUT

CONNECTION DIAGRAM



ORDERING INFORMATION

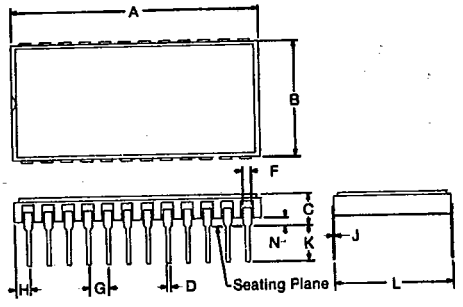
MODELS	
Complementary Offset Binary Coding	
DAC71-COB-I	I_{OUT} DAC
DAC71-COB-I-BI	Burn-in Option[1]
DAC71-COB-V	V_{OUT} DAC
DAC71-COB-I-BI	Burn-in Option[1]
Complementary Straight Binary Coding	
DAC71-CSB-I	I_{OUT} DAC
DAC71-CSB-I-BI	Burn-in Option[1]
DAC71-CSB-V	Standard V_{OUT} DAC
DAC71-CSB-I-BI	Burn-in Option[1]

NOTE: 1) 160 hours at 85°C or equivalent. See text.

MECHANICAL

H Package-24-Pin Hermetic Ceramic

NOTES:
1. Leads in true position within 0.01" (.25mm) R and MMC at seating plane.



DIM	INCHES MIN	INCHES MAX	MILLIMETERS MIN	MILLIMETERS MAX
A	1.238	1.262	31.45	32.05
B	.586	.602	14.88	15.29
C	.160	.196	4.06	4.98
D	.016	.020	0.41	0.51
F	.038	.042	0.97	1.07
G	.100 BASIC		2.54 BASIC	
H	.067	.085	1.70	2.16
J	.008	.012	0.20	0.30
K	.170 BASIC		4.32 BASIC	
L	.600 BASIC		15.24 BASIC	
N	.040	.060	1.02	1.52

ABSOLUTE MAXIMUM SPECIFICATIONS

+Vcc to Common	0V to +16.5V
-Vcc to Common	0V to -16.5V
+Voo to Common	0V to +16.5V
Logic Inputs to Common	0V to Voo
Maximum Power Dissipation	1000mW
Lead Temperature (10s)	300°C

DISCUSSION OF SPECIFICATIONS

DIGITAL INPUT CODES

The DAC71 accepts complementary digital input codes in either binary format (CSB, Unipolar or COB, Bipolar). The COB models may be connected by the user for either complementary offset binary (COB) or complementary two's complement (CTC) codes (see Table I).

TABLE I. Digital Input Codes.

Digital Input Codes	Analog Output		
	Complementary Straight Binary (CSB)	Complementary Offset Binary (COB)	Complementary Two's Complement (CTC)*
0000_H	+ Full Scale	+ Full Scale	−1LSB
$7FFF_H$	±1/2Full Scale	Bipolar Zero	− Full Scale
8000_H	+1/2 Full Scale −1LSB	−1LSB	+ Full Scale
$FFFF_H$	Zero	− Full Scale	Bipolar Zero

*Invert the MSB of the COB code with an external inverter to obtain CTC code.

ACCURACY

Linearity

This specification describes one of the most important measures of performance of a D/A converter. Linearity error is the deviation of the analog output from a straight line drawn through the end points (all bits ON point and all bits OFF point).

Differential Linearity Error

Differential Linearity Error (DLE) of a D/A converter is the deviation from an ideal 1LSB change in the output from one adjacent output state to the next. A differential linearity error specification of ±1/2LSB means that the output step sizes can be between 1/2LSB and 3/2LSB when the input changes from one adjacent input state to the next. A negative DLE specification of no more than −1LSB (−0.006% for 14-bit resolution) insures monotonicity.

Monotonicity

Monotonicity assures that the analog output will increase or remain the same for increasing input digital codes. The DAC71 is specified to be monotonic to 14 bits over the entire specification temperature range.

DRIFT

Gain Drift

Gain drift is a measure of the change in the full-scale range output over temperature expressed in parts per million per degree centigrade (ppm/°C). Gain drift is established by: (1) testing the end point differences for each D/A at t_{MIN}, +25°C and t_{MAX}; (2) calculating the gain error with respect to the +25°C value; and (3) dividing by the temperature change.

Offset Drift

Offset drift is a measure of the change in the output with $FFFF_H$ applied to the digital inputs over the specified temperature range. The maximum change in offset at t_{MIN} or t_{MAX} is referenced to the offset error at +25°C and is divided by the temperature change. This drift is expressed in parts per million of full scale range per degree centigrade (ppm of FSR/°C).

SETTLING TIME T-51-09-16

Settling time of the D/A is the total time required for the analog output to settle within an error band around its final value after a change in digital input. Refer to Figure 1 for typical values for this family of products.

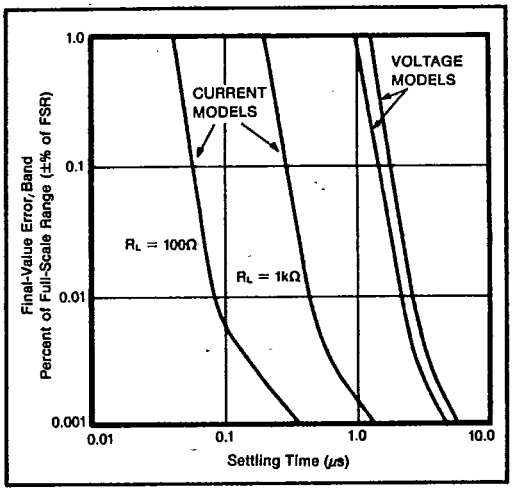


FIGURE 1. Final-Value Error Band Versus Full-Scale Range Settling Time.

Voltage Output

Settling times are specified to ±0.003% of FSR (±1/2LSB for 14 bits) for two input conditions: a full-scale range change of 20V (COB) or 10V (CSB) and a 1LSB change at the "major carry," the point at which the worst-case settling time occurs. (This is the worst-case point since all of the input bits change when going from one code to the next).

Current Output

Settling times are specified to ±0.003% of FSR for a full-scale range change for two output load conditions: one for 10Ω to 100Ω and one for 1000Ω. It is specified this way because the output RC time constant becomes the dominant factor in determining settling time for large resistive loads.

COMPLIANCE VOLTAGE

Compliance voltage applies only to current output models. It is the maximum voltage swing allowed on the output current pin while still being able to maintain specified accuracy.

POWER SUPPLY SENSITIVITY

Power supply sensitivity is a measure of the effect of a change in a power supply voltage on the D/A converter output. It is defined as a percent of FSR change in the output per percent of change in either the positive supply

($+V_{CC}$), negative supply ($-V_{CC}$) or logic supply (V_{DD}) about the nominal power supply voltages (see Figure 2). I is specified for DC or low frequency changes. The typical performance curve in Figure 2 shows the effect of high frequency changes in power supply voltages.

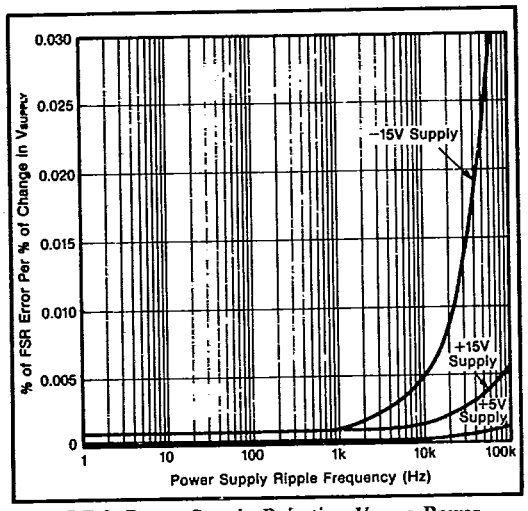


FIGURE 2. Power Supply Rejection Versus Power Supply Ripple Frequency.

REFERENCE SUPPLY

All models have an internal low-noise +6.3V reference voltage derived from an on-chip buried zener diode. This reference voltage is available to the user. A minimum of 200μA is available for external loads. Since the output impedance of the reference output is typically 1Ω, the external load should remain constant.

If a varying load is to be driven by the reference supply, an external buffer amplifier is recommended to drive the load in order to isolate the Bipolar Offset (connected internally to the reference) from load variations.

BURN-IN SCREENING

Burn-in screening is an option available for the entire DAC71 family of products. Burn-in duration is 160 hours at the maximum specified grade operating temperature (or equivalent combination of time and temperature).

All units are tested after burn-in to ensure that grade specifications are met. To order burn-in, add "-BI" to the base model number.

OPERATING INSTRUCTIONS

POWER SUPPLY CONNECTIONS

For optimum performance and noise rejection, power supply decoupling capacitors should be added as shown in the Connection Diagram. These capacitors (1μF to 10μF tantalum recommended) should be located close to the DAC71. Electrolytic capacitors, if used, should be paralleled with 0.01μF ceramic capacitors for best high frequency performance. T-51-09-16

EXTERNAL OFFSET AND GAIN ADJUSTMENT

Offset and gain may be trimmed by installing external offset and gain potentiometers. Connect these potentiometers as shown in the Connection Diagram and adjust as described below. TCR of the potentiometers should be 100ppm/°C or less. The 3.9MΩ and 510kΩ resistors (20% carbon or better) should be located close to the DAC71 to prevent noise pickup. If it is not convenient to use these high-value resistors, an equivalent "T" network, as shown in Figure 3, may be substituted in place of the 3.9MΩ. A 0.001μF to 0.01μF ceramic capacitor should be connected from Gain Adjust (pin 22) to common to prevent noise pickup. Refer to Figures 4 and 5 for relationship of offset and gain adjustments to unipolar and bipolar D/A converters.

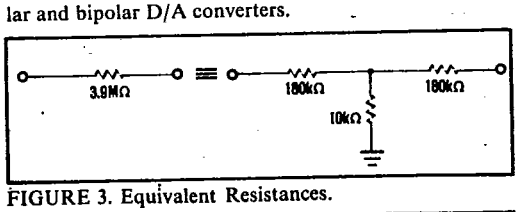


FIGURE 3. Equivalent Resistances.

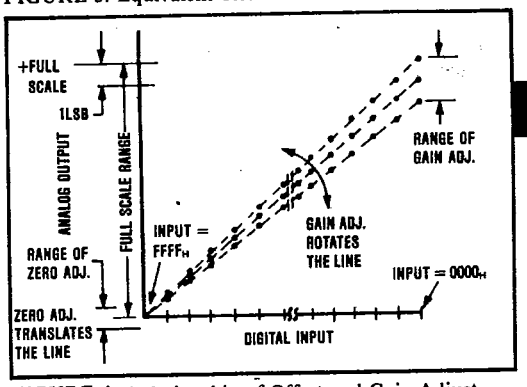


FIGURE 4. Relationship of Offset and Gain Adjustments for a Unipolar D/A Converter.

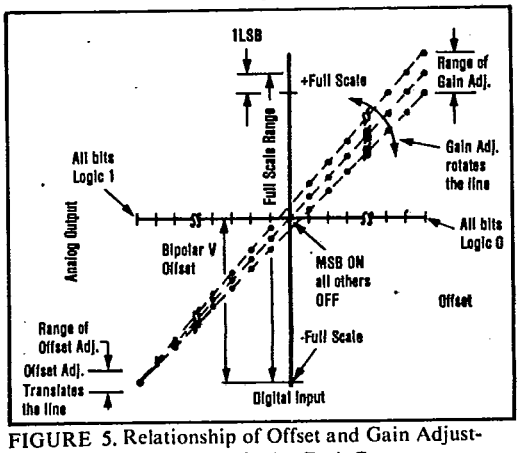


FIGURE 5. Relationship of Offset and Gain Adjustments for a Bipolar D/A Converter.

TABLE II. Digital Input and Analog Output Relationships.

VOLTAGE OUTPUT MODELS						
	Analog Output					
	Unipolar			Bipolar		
Digital Input Code	16-bit	15-bit	14-bit	16-bit	15-bit	14-bit
One LSB (μV)	153	305	610	305	610	1224
0000_H (V)	+9.99985	+9.99969	+9.99939	+9.99969	+9.99939	+9.99878
$FFFF_H$ (V)	0	0	0	−10.0000	−10.0000	−10.0000
CURRENT OUTPUT MODELS						
	Analog Output					
	Unipolar					
Digital Input Code	16-bit	15-bit	14-bit	16-bit	15-bit	14-bit
One LSB (μA)	0.031	0.061	0.122	0.031	0.061	0.122
0000_H (mA)	−1.99997	−1.99994	−1.99988	−0.99997	−0.99994	−0.99988
$FFFF_H$ (mA)	0	0	0	+1.00000	+1.00000	+1.00000

OFFSET ADJUSTMENT

For unipolar (CSB) configurations, apply the digital input code that should produce zero potential output and adjust the offset potentiometer for zero output.

For bipolar (COB) configurations, apply the digital input code that should produce the maximum negative output voltage. The COB model is internally connected for a 20V FSR range where the maximum negative output voltage is −10V. See Table II for corresponding codes and the Connection Diagram for offset adjustment connections. Offset adjust should be made prior to gain adjust.

GAIN ADJUSTMENT

For either unipolar or bipolar configurations, apply the digital input that should give the maximum positive output voltage. Adjust the gain potentiomenter for this positive full scale voltage. See Table II for positive full scale voltages and the Connection Diagram for gain adjustment connections.

INSTALLATION CONSIDERATIONS

This D/A converter is laser-trimmed to 14-bit linearity. The design of the device makes the 16-bit resolution available. If 16-bit resolution is not required, bits 15 and 16 should be connected to V_{DD} through a single 1kΩ resistor.

Due to the extremely-high resolution and linearity of the D/A converter, system design problems such as grounding and contact resistance become very important. For a 16-bit converter with a ±10V full-scale range, 1LSB is 153μV. With a load current of 5mA, series wiring and connector resistance of only 30mΩ will cause the output to be in error by 1LSB. To understand what this means in terms of a system layout, the resistance of #23 wire is about 0.021Ω/ft. Neglecting contact resistance, less than 18 inches of wire will produce a 1LSB error in the analog output voltage!

In Figures 6, 7, and 8, lead and contact resistances are represented by R_1 through R_5. As long as the load resistance R_L is constant, R_2 simply introduces a gain error and can be removed during initial calibration. R_3 is part of R_L, if the output voltage is sensed at Common, and therefore introduces no error. If R_L is variable, then R_2 should be less than $R_{L\ MIN}/2^{16}$ to reduce voltage drops due to wiring to less than 1LSB. For example, if $R_{L\ MIN}$ is 5kΩ, then R_2 should be less than 0.08Ω. R_L should be located as close as possible to the D/A converter for optimum performance. The effect of R_4 is negligible.

In many applications it is impractical to sense the output voltage at the output pin. Sensing the output voltage at the system ground point is permissible with the DAC71 because the D/A converter is designed to have a constant

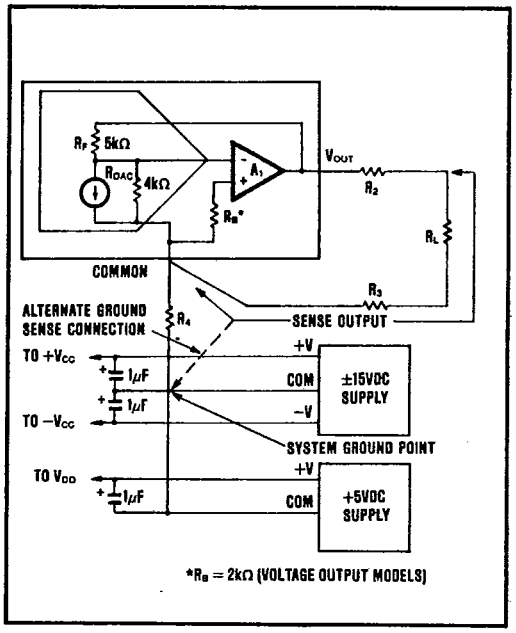


FIGURE 6. Output Circuit for Voltage Models.

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return current of approximately 2mA flowing from Common. The variation in this current is under 20μA (with changing input codes), therefore R_4 can be as large as 3Ω without adversely affecting the linearity of the D/A converter. The voltage drop across R_4 ($R_4 \times 2mA$) appears as a zero error and can be removed with the zero calibration adjustment. This alternate sensing point (the system ground point) is shown in Figures 6, 7, and 8.

Figures 7 and 8 show two methods of connecting the current output models with external precision output op amps. By sensing the output voltage at the load resistor (i.e., by connecting R_F to the output of A_1 at R_L), the effect of R_1 and R_2 is greatly reduced. R_1 will cause a gain error but is independent of the value of R_L and can be eliminated by initial calibration adjustments. The effect of R_2 is negligible because it is inside the feedback loop of the output op amp and is therefore greatly reduced by the loop gain.

If the output cannot be sensed at Common or the system ground point as mentioned above, the differential output circuit shown in Figure 8 is recommended. In this circuit the output voltage is sensed at the load common and not at the D/A converter common as in the previous circuits. The value of R_6 and R_7 must be adjusted for maximum common-mode rejection at R_L. Note that if R_3 is negligible, the circuit of Figure 8 can be reduced to the one shown in Figure 7. Again the effect of R_4 is negligible.

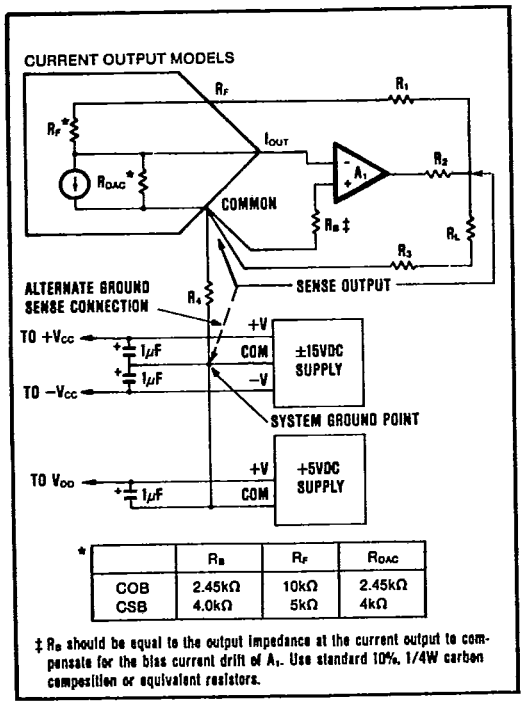

FIGURE 7. Preferred External Op Amp Configuration.

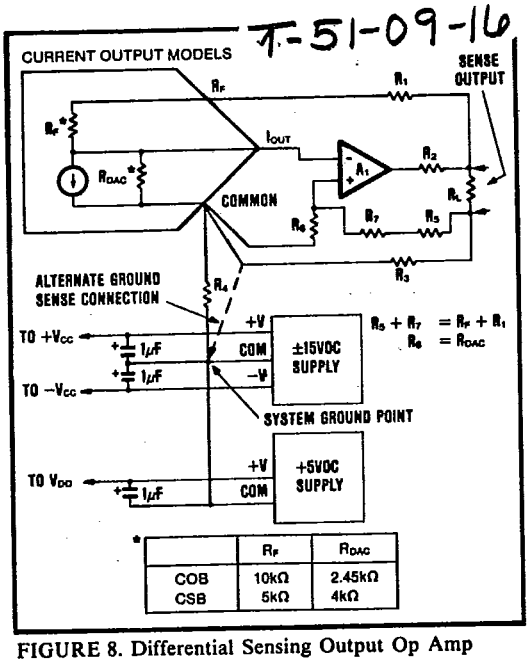

FIGURE 8. Differential Sensing Output Op Amp Configuration.

The D/A converter and the wiring to its connectors should be located to provide optimum isolation from sources of RFI and EMI. The key concept in elimination of RF radiation or pickup is loop area; therefore, signal leads and their return conductors should be kept close together. This reduces the external magnetic field along with any radiation. Also, if a single lead and its return conductor are wired close together, they present a small flux-capture cross section for any external field. This reduces radiation pickup in the circuit.

APPLICATIONS

DRIVING AN EXTERNAL OP AMP WITH CURRENT OUTPUT DACs

The DAC71 current output models will drive the summing junction of an op amp to produce an output voltage as shown in Figure 9. Use of the internal feedback resistor is required to obtain specified gain accuracy and low gain drift.

Current output models can be scaled for any desired voltage range with an external feedback resistor, but at the expense of increased drifts of up to ±50ppm/°C. The resistors in the D/A converter ratio track to ±1ppm/°C but their absolute TCR may be as high as ±50ppm/°C.

An alternative method of scaling the output voltage of the D/A converter and preserving the low gain drift is shown in Figure 10.

OUTPUTS LARGER THAN 20V RANGE

For output voltage ranges larger than ±10V, a high voltage op amp may be employed with an external feedback resistor. Use I_{OUT} values of ±1mA for bipolar voltage ranges and −2mA for unipolar voltage ranges (see Figure 11). Use protection diodes as shown when a high voltage op amp is used.

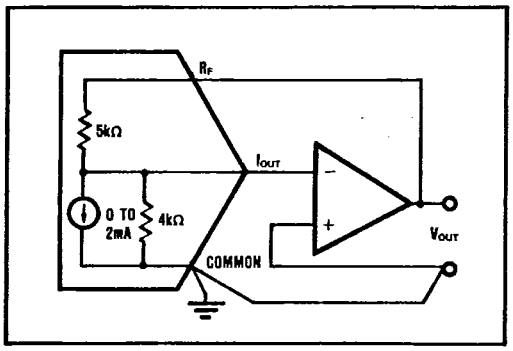

FIGURE 9. External Op Amp Using Internal Feedback Resistors.

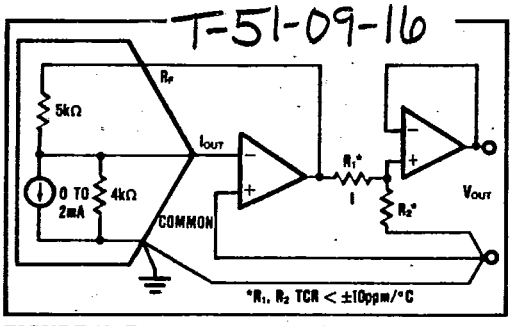

FIGURE 10. External Op Amp Using Internal and External Feedback Resistors to Maintain Low Gain Drift.

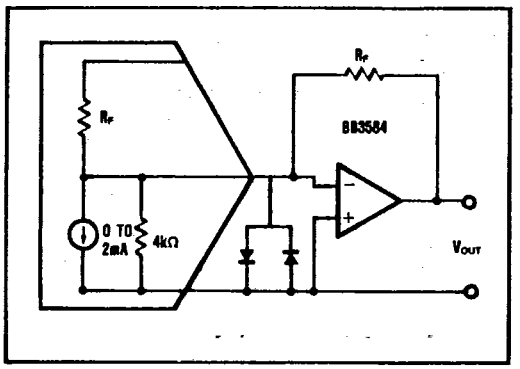

FIGURE 11. External Op Amp Using External Feedback Resistors.