

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD650HFL170P1S

Molding Type Module

**1700V/650A 2 in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as wind and solar power.



### Features

- Low  $V_{CE(sat)}$  SPT+ IGBT technology
- 10 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- High power and thermal cycling capability

### Typical Applications

- Auxiliary Inverters
- High Power Converters
- UPS
- Wind and Solar Power
- Traction Drives

**Absolute Maximum Ratings**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Description	GD650HFL170P1S	Units
$V_{CES}$	Collector-Emitter Voltage	1700	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^\circ\text{C}$ @ $T_C=100^\circ\text{C}$	890 650	A
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	1300	A
$I_F$	Diode Continuous Forward Current @ $T_C=100^\circ\text{C}$	650	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	1300	A
$P_D$	Maximum Power Dissipation @ $T_j=150^\circ\text{C}$	3.22	kW
$T_{jmax}$	Maximum Junction Temperature	150	$^\circ\text{C}$
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^\circ\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^\circ\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}$ , $t=1\text{min}$	4000	V
Mounting Torque	Power Terminal Screw:M4	1.8 to 2.1	N.m
	Power Terminal Screw:M8	8.0 to 10	N.m
	Mounting Screw:M5	3.0 to 6.0	N.m

**Electrical Characteristics of IGBT**  $T_C=25^\circ\text{C}$  unless otherwise noted**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^\circ\text{C}$	1700			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}$ , $V_{GE}=0\text{V}$ , $T_j=25^\circ\text{C}$			5.0	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}$ , $V_{CE}=0\text{V}$ , $T_j=25^\circ\text{C}$			400	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=24.0\text{mA}$ , $V_{CE}=V_{GE}$ , $T_j=25^\circ\text{C}$	5.4		7.4	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=650\text{A}$ , $V_{GE}=15\text{V}$ , $T_j=25^\circ\text{C}$		1.95	2.40	V
		$I_C=650\text{A}$ , $V_{GE}=15\text{V}$ , $T_j=125^\circ\text{C}$		2.35		

**Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=900V, I_C=650A,$ $R_{Gon}=1.0\Omega,$ $R_{Goff}=2.7\Omega,$ $V_{GE}=\pm 15V,$ $T_j=25^\circ C$		560		ns
$t_r$	Rise Time			85		ns
$t_{d(off)}$	Turn-Off Delay Time			1100		ns
$t_f$	Fall Time			280		ns
$E_{on}$	Turn-On Switching Loss			185		mJ
$E_{off}$	Turn-Off Switching Loss			125		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=900V, I_C=650A,$ $R_{Gon}=1.0\Omega,$ $R_{Goff}=2.7\Omega,$ $V_{GE}=\pm 15V,$ $T_j=125^\circ C$		620		ns
$t_r$	Rise Time			100		ns
$t_{d(off)}$	Turn-Off Delay Time			1300		ns
$t_f$	Fall Time			470		ns
$E_{on}$	Turn-On Switching Loss			265		mJ
$E_{off}$	Turn-Off Switching Loss			180		mJ
$C_{ies}$	Input Capacitance	$V_{CE}=25V, f=1MHz,$ $V_{GE}=0V$		40.5		nF
$C_{oes}$	Output Capacitance			2.04		nF
$C_{res}$	Reverse Transfer Capacitance			1.44		nF
$I_{SC}$	SC Data	$t_p \leq 10\mu s, V_{GE}=15V,$ $T_j=125^\circ C, V_{CC}=1000V,$ $V_{CEM} \leq 1700V$		1860		A
$R_{Gint}$	Internal Gate Resistance			1.5		$\Omega$
$Q_G$	Gate Charge	$V_{CC}=900V, I_C=650A,$ $V_{GE}=-15 \dots +15V$		4.85		$\mu C$
$L_{CE}$	Stray Inductance			18		nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal To Chip			0.30		m $\Omega$

**Electrical Characteristics of Diode**  $T_C=25^\circ C$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Vd tage	$I_F=650A$	$T_j=25^\circ C$	1.80	2.25	V
			$T_j=125^\circ C$	1.90		
$Q_r$	Recovered Charge	$I_F=650A,$	$T_j=25^\circ C$	150		$\mu C$
			$T_j=125^\circ C$	250		
$I_{RM}$	Peak Reverse Recovery Current	$V_R=900V,$ $R_G=1.0\Omega,$	$T_j=25^\circ C$	680		A
			$T_j=125^\circ C$	750		
$E_{rec}$	Reverse Recovery Energy	$V_{GE}=-15V$	$T_j=25^\circ C$	74.5		mJ
			$T_j=125^\circ C$	155		

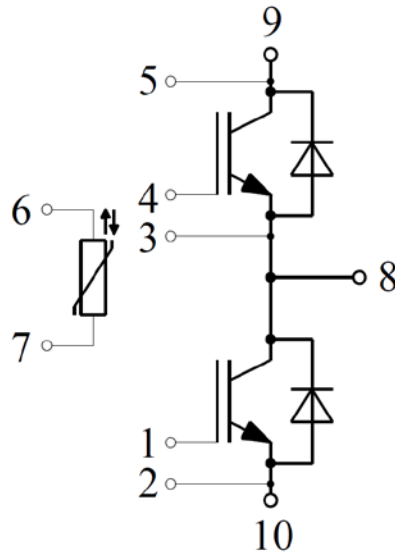
**Electrical Characteristics of NTC**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$R_{25}$	Rated Resistance			5.0		$\text{k}\Omega$
$\Delta R/R$	Deviation of $R_{100}$	$T_C=100^\circ\text{C}, R_{100}=493\Omega$	-5		5	%
$P_{25}$	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K

**Thermal Characteristics**

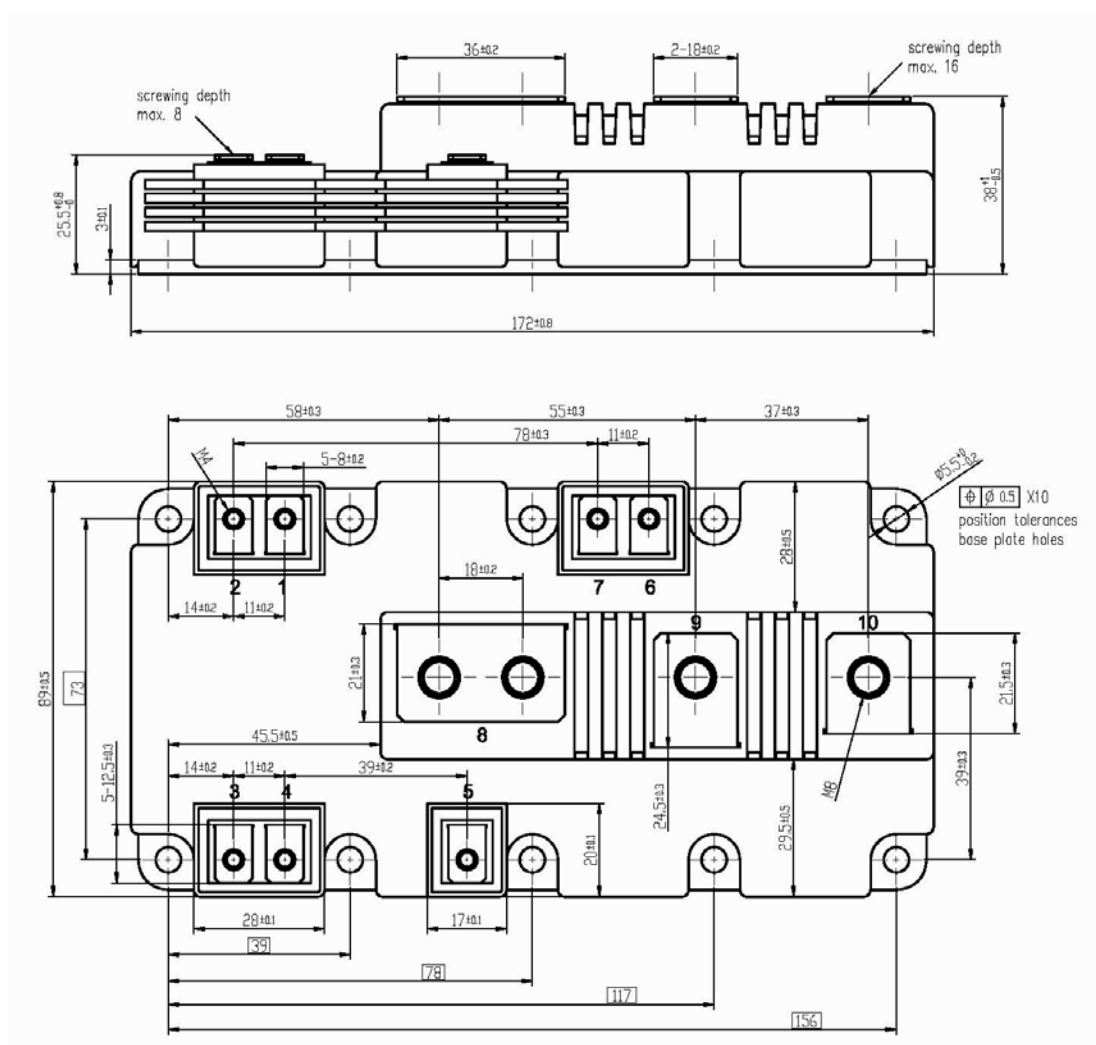
Symbol	Parameter	Typ.	Max.	Units
$R_{\theta JC}$	Junction-to-Case (per IGBT)		38.8	K/kW
$R_{\theta JC}$	Junction-to-Case (per Diode)		56.0	K/kW
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)	4.5		K/kW
Weight	Weight of Module	825		g

### Equivalent Circuit Schematic



### Package Dimensions

Dimensions in Millimeters



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