

3.0x1.0mm RIGHT ANGLE SMD CHIP LED LAMP

### **Features**

- $\bullet$  3.0 X 1.0 X 1.5mm right angle SMD LED
- Ideal for indication on hand held products
- Low current operation
- Standard Package: 2,000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- RoHS compliant

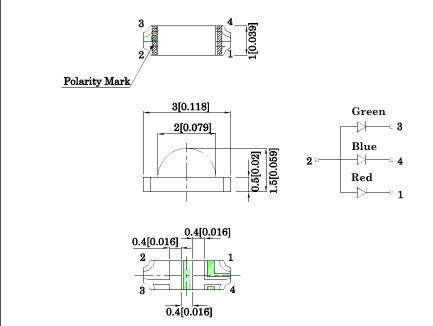






# ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

# Package Schematics



### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.2(0.008")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

| Absolute Maximum Ratings (T <sub>A</sub> =25°C)                |                   | Red<br>(AlGa<br>InP) | Green<br>(InGa<br>N) | Blue<br>(InGa<br>N) | Unit |
|--|-------------------|----------------------|----------------------|---------------------|------|
| Reverse Voltage  | $V_{\rm R}$       | 5                    | 5                    | 5                   | V    |
| Forward Current I <sub>F</sub>                                 |                   | 30                   | 25                   | 30                  | mA   |
| Forward Current (Peak)<br>1/10 Duty Cycle<br>0.1ms Pulse Width | $i_{\mathrm{FS}}$ | 195                  | 150                  | 150                 | mA   |
| Power Dissipation P <sub>D</sub>                               |                   | 75                   | 102.5                | 120                 | mW   |
| Electrostatic Discharge Threshold (HBM)                        |                   | 3000                 | 450                  | 250                 | V    |
| Operating Temperature  | $T_{\rm A}$       | -40 ~ +85 °C         |                      |                     | 90   |
| Storage Temperature  | Tstg              |                      |                      |                     | -0   |

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

| Operating Characteristics (T <sub>A</sub> =25°C)                                |                  | Red<br>(AlGaInP) | Green<br>(InGaN) | Blue<br>(InGa<br>N) | Unit |
|---|------------------|------------------|------------------|---------------------|------|
| Forward Voltage (Typ.)<br>(I <sub>F</sub> =20mA)                                | $V_{\mathrm{F}}$ | 2                | 3.3              | 3.3                 | V    |
| Forward Voltage (Max.)<br>(I <sub>F</sub> =20mA)                                | $V_{\mathrm{F}}$ | 2.5              | 4.1              | 4.0                 | V    |
| Reverse Current (Max.) (V <sub>R</sub> =5V)                                     | $I_{\mathrm{R}}$ | 10               | 50               | 50                  | μА   |
| Wavelength of Peak<br>Emission CIE127-2007*(Typ.)<br>(I <sub>F</sub> =20mA)     | λΡ               | 630*             | 515*             | 460*                | nm   |
| Wavelength of Dominant<br>Emission CIE127-2007*(Typ.)<br>(I <sub>F</sub> =20mA) | λD               | 621*             | 525*             | 465*                | nm   |
| Spectral Line Full Width<br>At Half-Maximum (Typ.)<br>(I <sub>F</sub> =20mA)    | Δλ               | 20               | 35               | 25                  | nm   |
| Capacitance (Typ.)<br>(V <sub>F</sub> =0V, f=1MHz)                              | С                | 25               | 45               | 100                 | pF   |

| Part<br>Number | Emitting<br>Color | Emitting<br>Material | Lens-color       | Luminous Intensity<br>CIE127-2007*<br>(I <sub>F</sub> =20mA) mcd |      | Wavelength<br>CIE127-2007*<br>λP nm | Viewing<br>Angle<br>20 1/2 |
|----------------|-------------------|----------------------|------------------|--|------|-------------------------------------|----------------------------|
|                |                   |                      |                  | min.   | typ. |                                     |                            |
|                | Red               | AlGaInP              |                  | 80*  | 138* | 630*                                |                            |
| XZMEDGCBD56W   | Green             | InGaN                | -<br>Water Clear | 300*   | 497* | 515*                                | 150°                       |
|                | Blue              | InGaN                | _                | 40*  | 69*  | 460*                                |                            |

<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

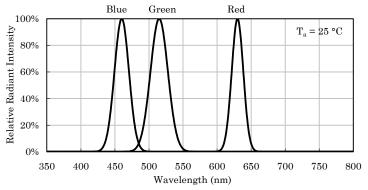
Feb 28,2019 XD



### Part Number: XZMEDGCBD56W

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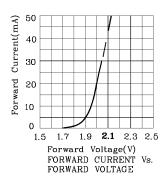


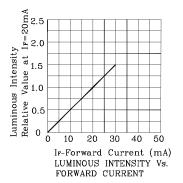
Relative Intensity Vs. CIE Wavelength

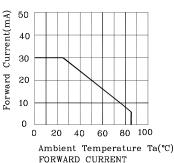
# $T_{a} = 25 \text{ °C} \qquad 15^{\circ} \qquad 0^{\circ} \qquad 1.0$ $45^{\circ} \qquad 60^{\circ} \qquad 15^{\circ} \qquad 30^{\circ} \quad 45^{\circ} \quad 60^{\circ} \quad 75^{\circ} \quad 90^{\circ}$

Spatial Distribution

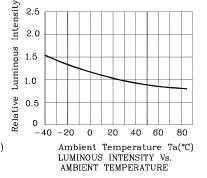
### **❖** Red



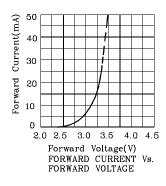


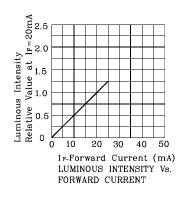


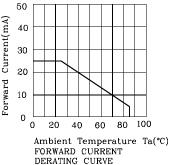
DERATING CURVE



**❖** Green

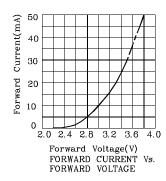


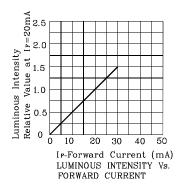


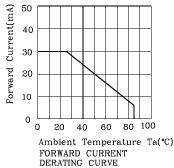


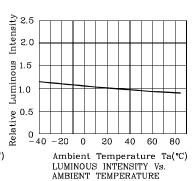
2.5
2.0
2.0
2.0
1.5
0.5
0.40 -20 0 20 40 60 80
Ambient Temperature Ta(°C)
LUMINOUS INTENSITY Vs.
AMBIENT TEMPERATURE

**♦** Blue







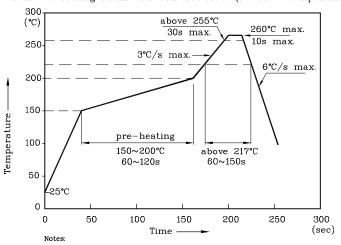


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### LED is recommended for reflow soldering and soldering profile is shown below.

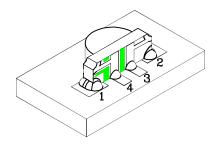
Reflow Soldering Profile for SMD Products (Pb-Free Components)



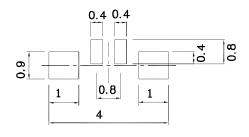
- 1. All temperatures refer to the center of the package, measured on the package body surface facing up during reflow.
- 2. Do not apply any stress to the LED during high temperature conditions.

  3. Maximum number of soldering passes: 2

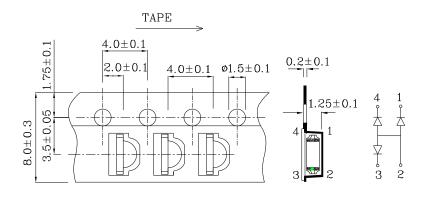
**❖** The device has a single mounting surface. The device must be mounted according to the specifications.



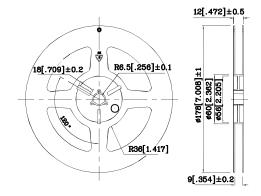
### **❖** Recommended Soldering Pattern (Units : mm; Tolerance: $\pm 0.1$ )



### **❖** Tape Specification (Units:mm)



## Reel Dimension



If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

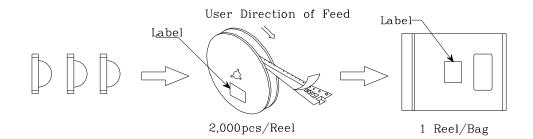
Note: Accuracy may depend on the sorting parameters.

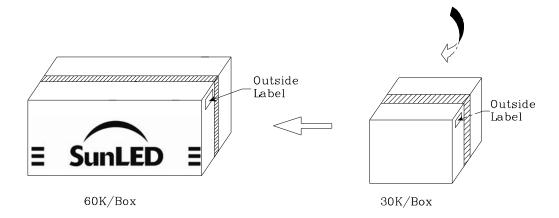
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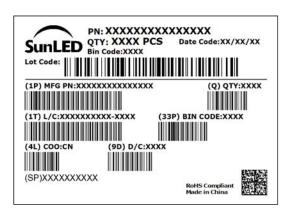




### PACKING & LABEL SPECIFICATIONS







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