



#### **Features**

- Single color.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Ideal for backlighting.
- Moisture sensitivity level : level 3.
- Package : 500pcs / reel.
- RoHS compliant.

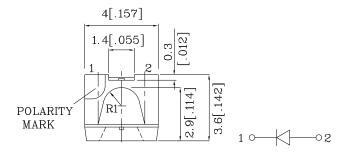


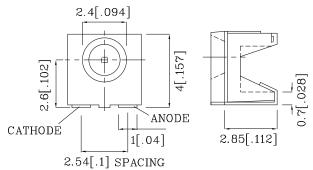


#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm$  0.25(0.01") unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (TA=25°C)		UR (GaAsP/ GaP)	Unit	
Reverse Voltage	$V_{\rm R}$	5	V	
Forward Current	IF	30	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	ifs	160	mA	
Power Dissipation	PD	75	mW	
Operating Temperature	TA	-40 ~ +85	°C	
Storage Temperature	Tstg	-40 ~ +85	-0	





Operating Characteristics (Ta=25°C)		UR (GaAsP/GaP)	Unit
Forward Voltage (Typ.) (IF=20mA)	$V_{\rm F}$	2.0	V
Forward Voltage (Max.) (IF=20mA)	$V_{\rm F}$	2.5	V
Reverse Current (Max.) (VR=5V)	IR	10	uA
Wavelength of Peak Emission (Typ.) (IF=20mA)	λΡ	627	nm
Wavelength of Dominant Emission (Typ.) (IF=20mA)	λ D	625	nm
Spectral Line Full Width At Half-Maximum (Typ.) (IF=20mA)	Δλ	45	nm
Capacitance (Typ.) (VF=0V, f=1MHz)	С	15	pF

Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity (IF=20mA) mcd		Wavelength nm λ P	Viewing Angle 2 0 1/2
				min.	typ.		
XZUR67S	Red	GaAsP/GaP	Water Clear	10	29	627	120°

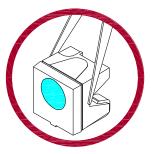


#### **Handling Precautions**

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

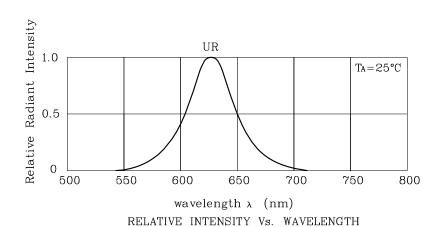




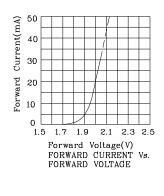
 $Published \ Date: \ AUG\ 02,2010 \qquad \qquad Drawing \ No: XDSB5020 \qquad \qquad V1 \qquad \qquad Checked: B.L.LIU \qquad \qquad P.2/5$ 

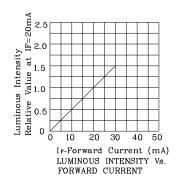


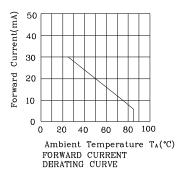


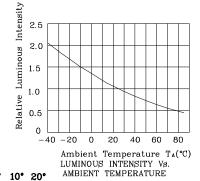


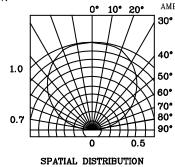
### **\$** UR







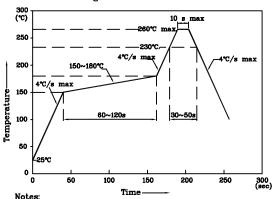




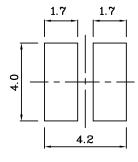


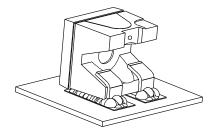
Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



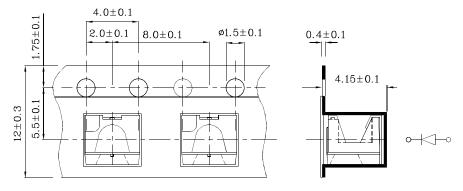
- 1. Maximum soldering temperature should not exceed 260°C
- 2. Recommended reflow temperature: 145°C-260°C
- 3. Do not put stress to the epoxy resin during high temperatures conditions
- ❖ Recommended Soldering Pattern (Units: mm;Tolerance:± 0.1)
- **❖** The device has a single mounting surface. The device must be mounted according to the specifications.





\* Tape Specification (Units:mm)

TAPE



Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux or wavelength), the typical accuracy of the sorting process is as follows:

- 1. Wavelength: +/-1nm
- 2. Luminous Intensity / Luminous Flux: +/-15%
- 3. Forward Voltage: +/-0.1V

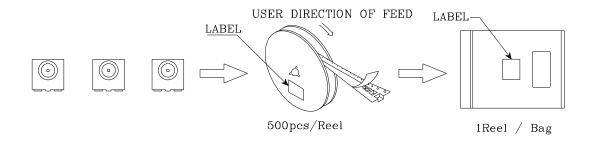
Note: Accuracy may depend on the sorting parameters.

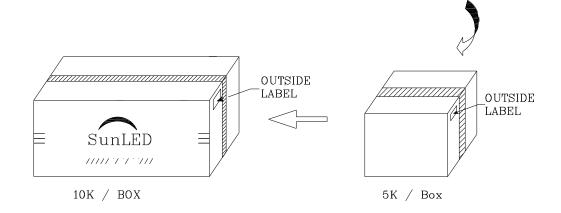
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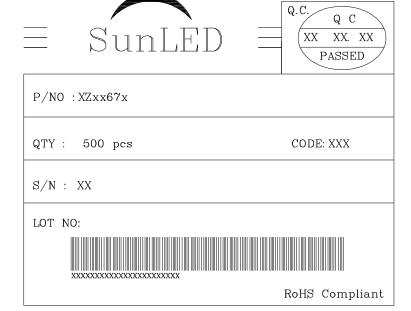


### PACKING & LABEL SPECIFICATIONS

### XZUR67S







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