

# APPROVAL SHEET

# RFBPF Series – 1608(0603)- RoHS Compliance

MULTILAYER CERAMIC BAND PASS FILTER

2.4 GHz ISM Band Working Frequency

P/N: RFBPF1608050A4T

\*Contents in this sheet are subject to change without prior notice.

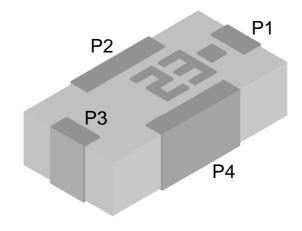
#### **FEATURES**

- 1. Miniature footprint: 1.6 X 0.8 X 0.5 mm<sup>3</sup>
- 2. Low Profile Thickness
- 3. High Rejection Rate at 2.17 GHz
- 4. High attenuation on 2<sup>nd</sup> harmonic suppressed
- 5. LTCC process

# **APPLICATIONS**

- 1. 2.4GHz ISM band RF applications
- 2. Bluetooth, Wi-Fi certifcate compatiable

# CONSTRUCTION



PIN	Connection		
1	Input port		
2	GND		
3	Output port		
4	GND		

#### **DIMENSIONS**

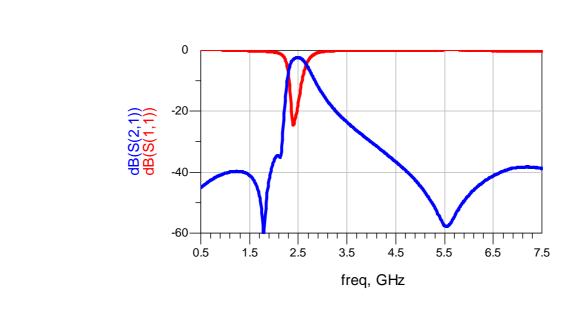
Figure	Symbol	Dimension (mm)
	L	1.60 ± 0.15
A B	W	0.80 ± 0.15
	Т	$0.50 \pm 0.10$
	А	0.45 ± 0.15
	В	0.70 ± 0.15
	С	0.20 ± 0.15
	D	0.20 ± 0.15
	E	0.25 ± 0.15
	F	$0.30 \pm 0.15$



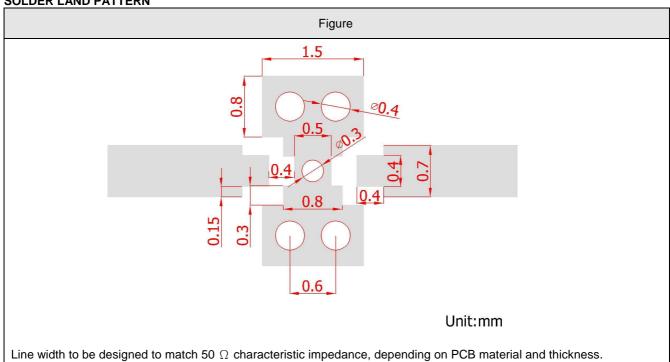
#### **ELECTRICAL CHARACTERISTICS**

RFBPF1608050A4T	Specification
Frequency range	2450± 50 MHz
Insertion Loss	3.2 dB max
VSWR	2.0 max
Impedance	50 Ω
Attenuation (min.)	38 dB @ 900~1800 MHz 25 dB @ 1910~2170 MHz 35 dB @ 4800~5000 MHz
Operation Temperature Range	-40°C ~ +85°C
To the LEIGHT COLOR	•

# **Typical Electrical Chart**



# **SOLDER LAND PATTERN**





# **RELIABILITY TEST**

Solderability JIS C 0050-4.6 JESD22-B102D	*Solder bath temperature : $235 \pm 5^{\circ}$ C  *Immersion time : $2 \pm 0.5$ sec  Solder : Sn3Ag0.5Cu for lead-free	At least 95% of a surface of each terminal electrode must be covered by fresh solder.
JESD22-B102D		electrode must be covered by fresh solder.
	Solder : Sn3Ag0.5Cu for lead-free	
Leaching (Resistance to dissolution	*Solder bath temperature : $260 \pm 5^{\circ}\text{C}$	Loss of metallization on the edges of each
or metaliization)	*Leaching immersion time : $30 \pm 0.5$ sec	electrode shall not exceed 25%.
IEC 60068-2-58	Solder : SN63A	
Resistance to soldering heat	*Preheating temperature : 120~150℃,	No mechanical damage.
JIS C 0050-5.4	1 minute.	Samples shall satisfy electrical specification
	*Solder temperature : 270±5°C	after test.
	*Immersion time: 10±1 sec	Loss of metallization on the edges of each
	Solder: Sn3Ag0.5Cu for lead-free	electrode shall not exceed 25%.
1	Measurement to be made after keeping at	
r	room temperature for 24±2 hrs	
Drop Test	*Height: 75 cm	No mechanical damage.
JIS C 0044 Customer's specification.	*Test Surface: Rigid surface of concrete	Samples shall satisfy electrical specification
outletter of openitional officers	or steel.	after test.
	*Times: 6 surfaces for each units; 2	
A II : 01 II	times for each side.	
Adhesive Strength of Termination	*Pressurizing force:	No remarkable damage or removal of the
JIS C 0051- 7.4.3	5N(≦0603) ; 10N(>0603)	termination.
	*Test time: 10±1 sec	
IIC C 0054 7 4 4	The middle part of substrate shall be	No mechanical damage.
	pressurized by means of the pressurizing	Samples shall satisfy electrical specification
	rod at a rate of about 1 mm/s per second	after test.
	until the deflection becomes 1mm/s and	
	then pressure shall be maintained for 5±1	
	sec.  Measurement to be made after keeping at	
	room temperature for 24±2 hours	

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Temperature cycle JIS C 0025	<ol> <li>30±3 minutes at -40°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>30±3 minutes at +85°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>Total 100 continuous cycles</li> <li>Measurement to be made after keeping at room temperature for 24±2 hrs</li> </ol>	No mechanical damage. Samples shall satisfy electrical specification after test.
Vibration JIS C 0040	*Frequency: 10Hz~55Hz~10Hz(1min)  *Total amplitude: 1.5mm  *Test times: 6hrs.(Two hrs each in three mutually perpendicular directions)	No mechanical damage.  Samples shall satisfy electrical specification after test.
High temperature JIS C 0021	*Temperature: 85°C±2°C  *Test duration: 1000+24/-0 hours  Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage.  Samples shall satisfy electrical specification after test.
Humidity (steady conditions) JIS C 0022	*Humidity: 90% to 95% R.H.  *Temperature: 40±2°C  *Time: 1000+24/-0 hrs.  Measurement to be made after keeping at room temperature for 24±2 hrs  % 500hrs measuring the first data then 1000hrs data	No mechanical damage.  Samples shall satisfy electrical specification after test.
Low temperature JIS C 0020	*Temperature : -40°C±2°C  *Test duration : 1000+24/-0 hours  Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage.  Samples shall satisfy electrical specification after test.

# **SOLDERING CONDITION**

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

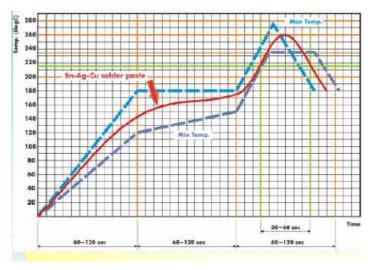


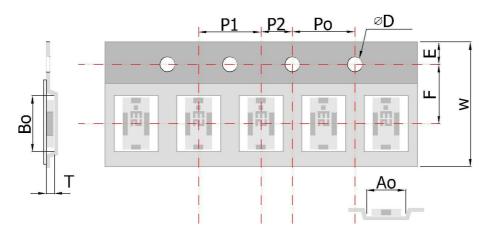
Fig 2. Infrared soldering profile

# **ORDERING CODE**

RF	BPF	160805	0	Α	4	- T
Walsin	Product	Dimension	Unit of	Application	Specification	Packing
RF	Code	code	dimension	A: 2.4GHZ ISM	Design code	T : Reeled
device	BPF:	Per 2 digits of	0 : 0.1 mm	Band		
	Band	Length, Width,	1 : 1.0 mm			
	Pass Filter	Thickness :				
		e.g. :				
		160806 =				
		Length 16,				
		Width 08,				
		Thickness05				

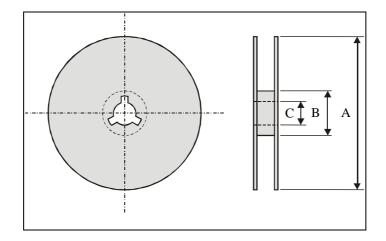
# **PACKAGING**

Paper Tape specifications (unit :mm)



Index	Ao	Во	ΦD	Т	W
Dimension (mm)	$0.975 \pm 0.05$	$1.76 \pm 0.05$	1.55 + 0.05	$0.75 \pm 0.03$	$8.0 \pm 0.10$
Index	E	F	Po	P1	P2
Dimension (mm)	1.75 ± 0.10	$3.50\pm0.05$	$4.00 \pm 0.10$	4.00 ± 0.10	$2.00 \pm 0.05$

#### **Reel dimensions**



Index	А	В	С
Dimension (mm)	Ф178.0	Ф60.0	Ф13.0

Taping Quantity: 4000 pieces per 7" reel

#### **CAUTION OF HANDLING**

#### **Limitation of Applications**

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

#### Storage condition

- Products should be used in 6 months from the day of WALSIN outgoing inspection, which can be confirmed.
- (2) Storage environment condition.
  - Products should be storage in the warehouse on the following conditions.

Temperature : -10 to +40 $^{\circ}$ C

Humidity: 30 to 70% relative humidity

- Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
- Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
- Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be storage under the airtight packaged condition.