

APPROVAL SHEET

RFBPF Series - 2012(0805)- RoHS Compliance

MULTILAYER CERAMIC BAND PASS FILTER

2.4 GHz ISM Band Working Frequency

P/N: RFBPF2012060A9T

*Contents in this sheet are subject to change without prior notice.

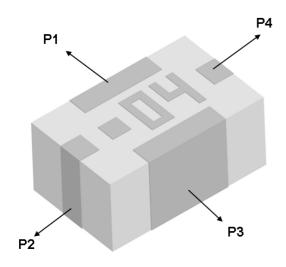
FEATURES

- 1. Miniature footprint: 2.0 X 1.2 X 0.6 mm³
- 2. Low Profile Thickness
- 3. Low Insertion loss
- 4. High Rejection Rate
- 5. High attenuation on 2nd harmonic suppressed
- 6. LTCC process

APPLICATIONS

- 1. 2.4GHz ISM band RF applications
- 2. Bluetooth, Wireless LAN 802.11b/g, HomeRF

CONSTRUCTION



PIN	Connection	PIN	Connection
1	GND	3	GND
2	INPUT/OUTPUT	4	INPUT/OUTPUT

DIMENSIONS

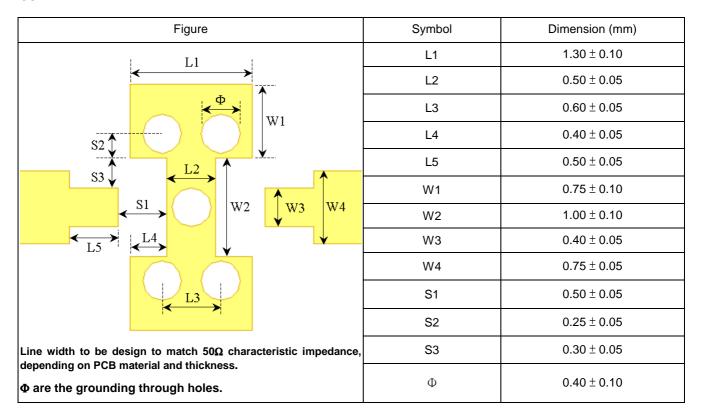
Figure	Symbol	Dimension (mm)
LT	L	2.00 ± 0.15
E	W	1.25 ± 0.15
W B	Т	0.60 ±0.10
	А	1.00 ±0.15
	В	0.30 ± 0.15
	С	0.50 ± 0.15
	D	0.25 ± 0.15
C A	E	0.25 ± 0.15



ELECTRICAL CHARACTERISTICS

RFBPF2012060A	9T	Specification		
Frequency range		2450 ± 50 MHz		
Insertion Loss		2.8 dB max		
VSWR		2.0 max		
Impedance		50 Ω		
		30 dB @ 960 MHz		
		30 dB @ 1600 MHz		
Attenuation (min.)		20 dB @ 1990 MHz		
Attendation (min.)		35 dB @ 3200 MHz		
		40 dB @ 4800 MHz		
		25 dB @ 7200 MHz		
Operation Temperature Range		-45°C ~ +85°C		
Typical Electrical Chart				
	Tr1 S11 Log Mag 10.00dB/ Ref 0.00	00dB [F2] 00dB [F2]		
	50.00 2.4600000 6Hz - 2.32 2.4500000 6Hz - 2.32 3.25000000 6Hz - 2.38 40.00 - 4.560.0000 6Hz - 2.38 5.15000000 6Hz - 2.38 6.15000000 6Hz - 2.38 7.3000000 6Hz - 35.45 7.3000000 6Hz - 35.35 8.4600000 6Hz - 35.35 9.7.2000000 6Hz - 37.38 9.7.2000000 6Hz - 37.38 9.7.2000000 6Hz - 37.38 9.7.2000000 6Hz - 37.38 9.7.2000000 6Hz - 30.03 0.000			
	-40.00 -50.00	3		

SOLDER LAND PATTERN





RELIABILITY TEST

Test item	Test condition / Test method	Specification	
Solderability	*Solder bath temperature : 235 ± 5°C	At least 95% of a surface of each terminal	
JIS C 0050-4.6 JESD22-B102D	*Immersion time: 2 ± 0.5 sec	electrode must be covered by fresh solder.	
	*Solder : Sn3Ag0.5Cu for lead-free		
Leaching (Resistance to dissolution of metallization) IEC 60068-2-58	*Solder bath temperature : $260 \pm 5^{\circ}\text{C}$ *Leaching immersion time : $30 \pm 0.5 \text{ sec}$ *Solder : SN63A	Loss of metallization on the edges of each electrode shall not exceed 25%.	
Resistance to soldering heat JIS C 0050-5.4	*Preheating temperature : 120~150°C, 1 minute. *Solder temperature : 270±5°C *Immersion time : 10±1 sec *Solder : Sn3Ag0.5Cu for lead-free Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Samples shall satisfy electrical specification after test. Loss of metallization on the edges of each electrode shall not exceed 25%.	
Drop Test JIS C 0044	*Height: 75 cm *Test Surface: Rigid surface of concrete or steel. *Times: 6 surfaces for each units; 2 times for each side.	No mechanical damage. Samples shall satisfy electrical specification after test.	
Adhesive Strength of Termination JIS C 0051- 7.4.3	*Pressurizing force : 5N(≦0603) ; 10N(>0603) *Test time : 10±1 sec	No remarkable damage or removal of the termination.	
Bending test JIS C 0051- 7.4.1	The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm/s and then pressure shall be maintained for 5±1 sec. Measurement to be made after keeping at room temperature for 24±2 hours	No mechanical damage. Samples shall satisfy electrical specification after test.	

Temperature cycle	1. 30±3 minutes at -40°C±3°C,	No mechanical damage.	
JIS C 0025	2. 10~15 minutes at room temperature,	Samples shall satisfy electrical	
	3. 30±3 minutes at +85°C±3°C,	specification after test.	
	4. 10~15 minutes at room temperature,		
	Total 100 continuous cycles		
	Measurement to be made after keeping at		
	room temperature for 24±2 hrs		
Vibration	*Frequency: 10Hz~55Hz~10Hz(1min)	No mechanical damage.	
JIS C 0040	*Total amplitude : 1.5mm	Samples shall satisfy electrical specification	
	*Test times : 6hrs.(Two hrs each in three	after test.	
	mutually perpendicular directions)		
High temperature	,		
JIS C 0021	*Temperature: 85°C±2°C	No mechanical damage.	
	*Test duration: 1000+24/-0 hours	Samples shall satisfy electrical specification after test.	
	Measurement to be made after keeping at	alter test.	
	room temperature for 24±2 hrs		
Humidity	*Humidity: 90% to 95% R.H.	No mechanical damage.	
(steady conditions)	*Temperature : 40±2°C	Samples shall satisfy electrical specification	
JIS C 0022	*Time: 1000+24/-0 hrs.	after test.	
	Measurement to be made after keeping at		
	room temperature for 24±2 hrs		
	1000hrs data		
Low temperature	*Temperature : -40°C±2°C	No mechanical damage.	
JIS C 0020	*Test duration: 1000+24/-0 hours	Samples shall satisfy electrical specification	
	Measurement to be made after keeping at	after test.	
	room temperature for 24±2 hrs		

SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

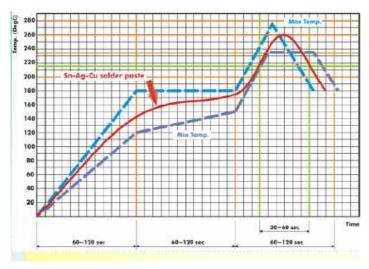


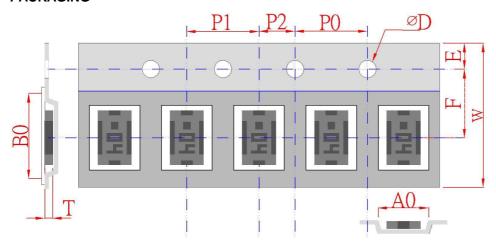
Fig 2. Infrared soldering profile

ORDERING CODE

RF	BPF	201206	0	Α	9	Т
Walsin	Product Code	Dimension code	Unit of	Application	Specification	Packing
RF Pb free	BPF : Band	Per 2 digits of	dimension	A: 2.4GHZ ISM	Design Code	T : Reeled
device	Pass Filter	Length, Width,	0 : 0.1 mm	Band		
		Thickness :	1 : 1.0 mm			
		e.g. :				
		201206 =				
		Length 20,				
		Width 12,				
		Thickness 06				

Minimum Ordering Quantity: 2000 pcs per reel.

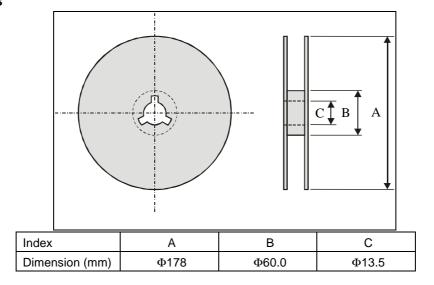
PACKAGING



Plastic Tape specifications (unit :mm)

Index	A0	В0	ΦD	T	W
Dimension (mm)	1.45 ± 0.10	2.25 ± 0.10	1.50 ± 0.10	0.64 ± 0.10	8.00 ± 0.10
Index	Е	F	P0	P1	P2
Dimension (mm)	1.75 ± 0.10	3.50± 0.05	4.00 ± 0.10	4.00 ± 0.10	2.00 ± 0.10

Reel dimensions



Taping Quantity:2000 pieces per 7" reel

CAUTION OF HANDLING

Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

Storage condition

- (1) Products should be used in 6 months from the day of WALSIN outgoing inspection, which can be confirmed.
- (2) Storage environment condition.
 - Products should be storage in the warehouse on the following conditions.

■ Temperature : -10 to +40°C

Humidity: 30 to 70% relative humidity

- Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
- Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
- Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be storage under the airtight packaged condition.